



- Single phase input: 115, 220, 230, 415, 480 VAC, 50 / 60 Hz cycles
- Three phase input: 208, 380, 415, 480 VAC, 50/ 60 Hz cycles
- Output current range: 3A-300A DC
- Output voltage range: 3V-100V DC
- Control: Variac
- Over load and short circuit protection: MCB and high speed HRC secondary fuses
- Meters: 2% accuracy analog voltmeters and ammeters. Options include potential meter, LED and LCD displays
- Standard enclosure: 3 mm thick carbon steel for oil tank and 2 mm min for end housing. Options include hot dipped galvanized, stainless steel
- IP Rating: conforming to IP55 up to IP65
- Operating ambient: Continuously rated up to 55° C
- Heater: Thermostatically controlled anti condensate heater
- Optional Remote monitoring: 4-20mA transducer, RS485 digital via microcontroller, potential free contacts

CTS Transformer Rectifiers are custom built to meet the diverse standards and specifications of the cathodic protection industry across the globe. CTS can provide different types of Transformer Rectifiers such as tap set, variac, and phase control.

Each type of Transformer Rectifier can be provided with different types of cooling, enclosure etc.

### This data sheet covers the specific details for variac control oil immersed units.

Enclosures can be constructed in a variety of materials and finishes. Standard enclosures are constructed using steel sheet with rating conforming to IP55. Our standard enclosure is coated with a metallic zinc flame spray, epoxy seal coat, polyurethane top coat in colour RAL 7036 gloss. However, almost any specification of material, coating or IP rating can be accommodated. Enclosures are fitted with galvanized sunshade for outdoor installations, lifting hooks and earth stud. Transformer Rectifiers are suitable for indoor/outdoor plinth mounting.

**Enclosure** - Oil immersed Transformer Rectifier enclosures comprise of end/top-housing which accommodates a.c. and d.c. terminals, instruments and breaker.

The Oil tank contains all heat generating components including transformers, LC filter and bridge assembly.

**Operation** - Variac control Transformer Rectifiers convert utility supply to the required d.c. output in the following stages:

- Input voltage is varied through the auto transformer (variac).
- Output voltage from variac is stepped down using isolation transformer.
- Rectification is achieved using full wave diode bridge assembly.
- DC output voltage filtering (smoothing) is achieved with a choke and capacitor.

**Safety/Protection** – AC input breaker is provided for over load and short circuit protection. Lightning arrestor is provided on the input side and surge arrestor is provided on the output side. High speed fuses are provided on the transformer secondary.

**Instrument panel** – The front instrument panel houses rotary switches, circuit breaker, d.c. voltmeter and d.c. ammeter. A voltmeter with reference electrode selector switch can be offered to monitor structure potential.

**Control**– Constant voltage control is obtainable by manual rotation of the variac knob.

**Output ripple** - Ripple is less than 5% of RMS voltage from 10% to 100% of rated output.

**Transformer** -Transformers are open dry type built to class F insulation with temperature limited to class B.

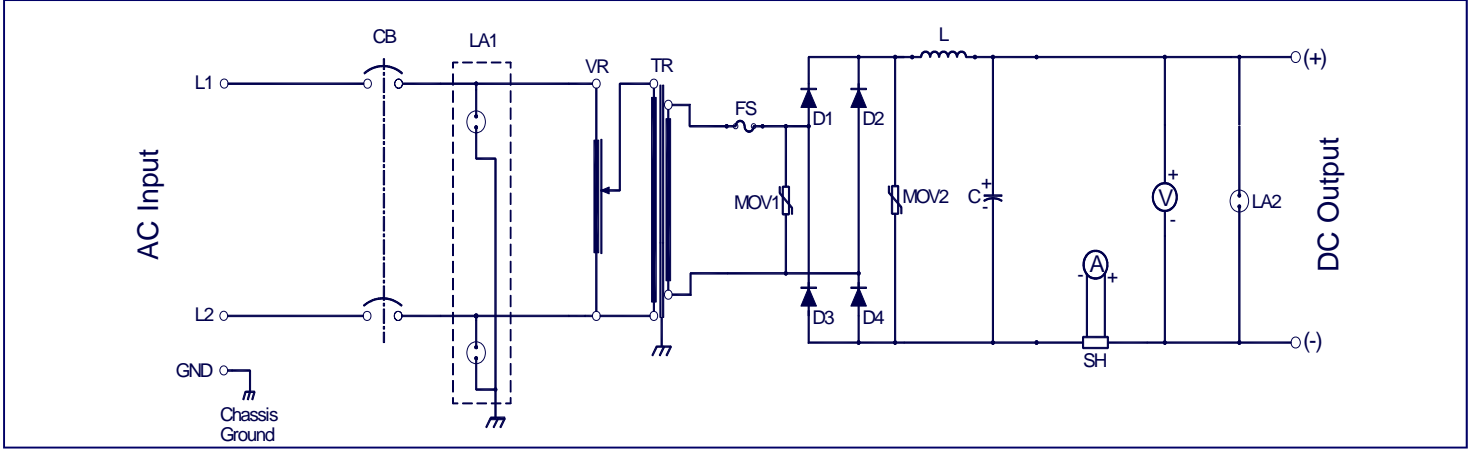
**Efficiency** - Transformer efficiency is around 95%. Total efficiency is variable depending on Transformer Rectifier type and features but is usually greater than 80%.

**Zone classification** - Transformer Rectifiers can be manufactured to hazardous area classification. SIRA certification can also be provided.

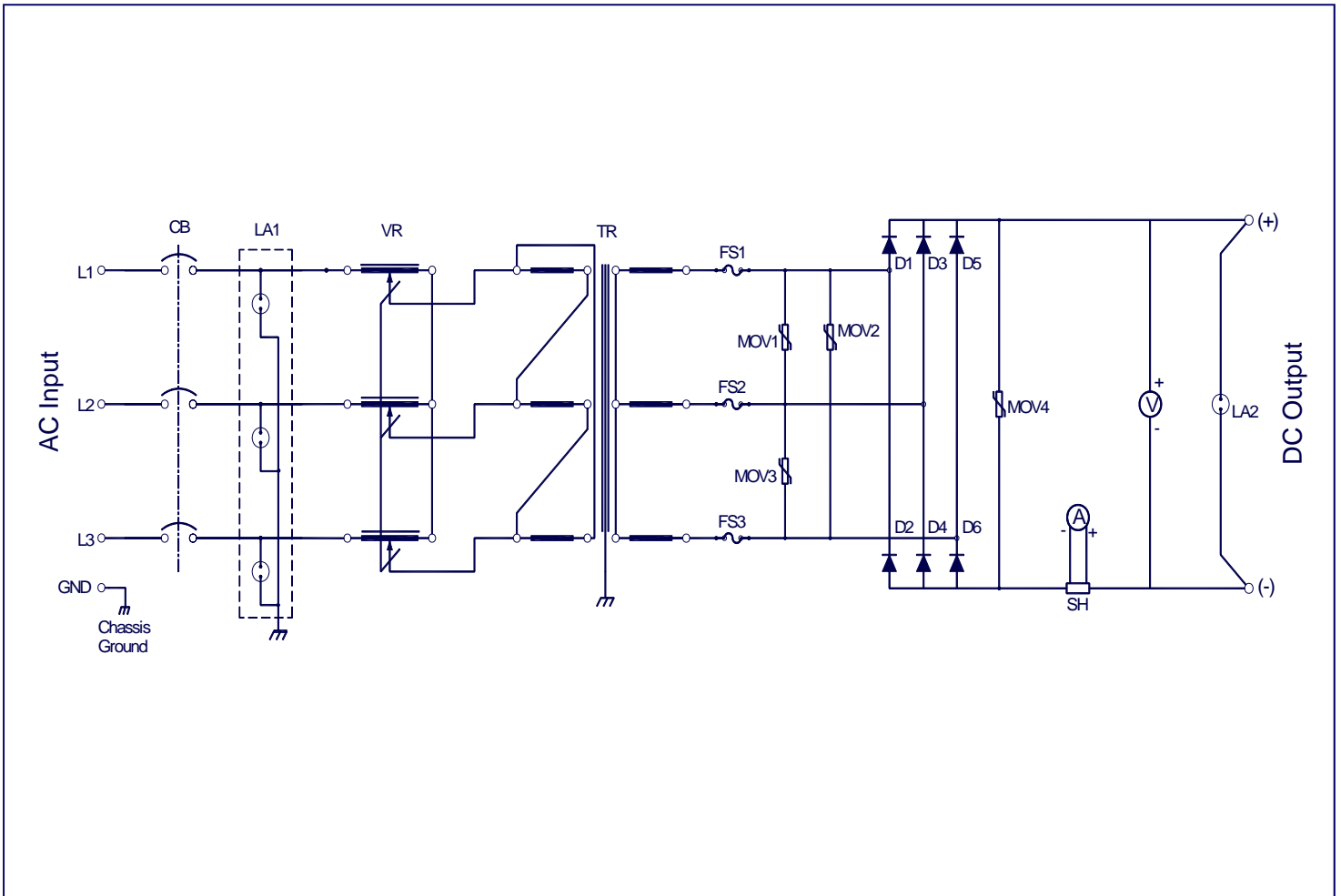
**Remote Monitoring** - Remote monitoring can be offered using 4-20mA output from transducers. Digital monitoring using RS485 network can be offered and requires a master control unit. Alarm signals can be offered using potential free contacts.



Single phase input



Three phase input



Detailed design and GA drawings will be provided for approval after order is placed